

5/23

SPLIT

DART AEROSPACE LTD	Work Order:	23241 B
Description: Saddle Kit for: D412-652-011/021 and D205-594-011/013/015	Part Number:	K10004
	Qty:	2 1

Step	Location	Procedure	By	Date	Qty																																																																												
1	EXPEDITING	Issue Work Order <i>RF 03.06.06 RF 02.11.21</i> <i>D412-652-001</i>	AB	05/05/10	2																																																																												
2	EXPEDITING	Photocopy paper work for D412-662-011 , D412-658-024, & D205-594-011,-013, 015 , & K10004, and labels per PPP K10004 CHG003 <i>CHG002</i> <i>RF 02.11.21</i> <i>02.11.21</i>	DH	05.05.26	2																																																																												
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D205-641-011</td><td>GHW Kit</td><td>B23348</td></tr><tr><td>32</td><td>D2570</td><td>Bushing</td><td>B22788B</td></tr><tr><td>2</td><td>D2968-041</td><td>Tow Ring</td><td>521418</td></tr><tr><td>2</td><td>D5951</td><td>Saddle</td><td>B23528A</td></tr><tr><td>2</td><td>D5953</td><td>Saddle</td><td>B23529B</td></tr><tr><td>2</td><td>D5955</td><td>Saddle</td><td>B23530</td></tr><tr><td>2</td><td>D5957</td><td>Saddle</td><td>B23531</td></tr><tr><td>16</td><td>AN4-51A</td><td>Bolt</td><td>M17243</td></tr><tr><td>32</td><td>AN5-15A</td><td>Bolt</td><td>M15992</td></tr><tr><td>2</td><td>AN5-36A</td><td>Bolt</td><td>M10572</td></tr><tr><td>2</td><td>AN5-42A</td><td>Bolt</td><td>M16762</td></tr><tr><td>2</td><td>AN5-43A</td><td>Bolt</td><td>M16366</td></tr><tr><td>2</td><td>AN5-45A</td><td>Bolt</td><td>M13876</td></tr><tr><td>18</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M15924</td></tr><tr><td>40</td><td>MS21042L5</td><td>Nut (or MS21042-5)</td><td>M16822</td></tr><tr><td>80</td><td>AN960JD516</td><td>Washer</td><td>M16527</td></tr><tr><td>2</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr><tr><td>1</td><td colspan="3">Document package from Step 2</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D205-641-011	GHW Kit	B23348	32	D2570	Bushing	B22788B	2	D2968-041	Tow Ring	521418	2	D5951	Saddle	B23528A	2	D5953	Saddle	B23529B	2	D5955	Saddle	B23530	2	D5957	Saddle	B23531	16	AN4-51A	Bolt	M17243	32	AN5-15A	Bolt	M15992	2	AN5-36A	Bolt	M10572	2	AN5-42A	Bolt	M16762	2	AN5-43A	Bolt	M16366	2	AN5-45A	Bolt	M13876	18	MS21042L4	Nut (or MS21042-4)	M15924	40	MS21042L5	Nut (or MS21042-5)	M16822	80	AN960JD516	Washer	M16527	2	AN970-4	Washer	M16895	1	Document package from Step 2					
Qty	Part Number	Description	Batch																																																																														
2	D205-641-011	GHW Kit	B23348																																																																														
32	D2570	Bushing	B22788B																																																																														
2	D2968-041	Tow Ring	521418																																																																														
2	D5951	Saddle	B23528A																																																																														
2	D5953	Saddle	B23529B																																																																														
2	D5955	Saddle	B23530																																																																														
2	D5957	Saddle	B23531																																																																														
16	AN4-51A	Bolt	M17243																																																																														
32	AN5-15A	Bolt	M15992																																																																														
2	AN5-36A	Bolt	M10572																																																																														
2	AN5-42A	Bolt	M16762																																																																														
2	AN5-43A	Bolt	M16366																																																																														
2	AN5-45A	Bolt	M13876																																																																														
18	MS21042L4	Nut (or MS21042-4)	M15924																																																																														
40	MS21042L5	Nut (or MS21042-5)	M16822																																																																														
80	AN960JD516	Washer	M16527																																																																														
2	AN970-4	Washer	M16895																																																																														
1	Document package from Step 2																																																																																
4	QC	Inspect Level 4																																																																															
5	STORES	Package as per PPP K10004																																																																															
6	EXPEDITING	Close Work Order Cost / part <i>1801.82</i> <i>505 05/09/15</i> <i>(1)</i>																																																																															

Rev	Date	Change	Revised by	Approved
A	99.06.03	New Issue	DM	
B	00.06.26	Revised per ENC 296 new dwg K10004 rev. A	EC	
C	02.04.11	Added change 003	NG	02-04-11

RELEASED

02/04/11

05-06-21

